

TECHNICAL INFORMATION

Gas/Liquid Separators

Temperature Correction Factor

Temp °F	Factor
-20	0.904
-10	0.917
0	0.929
10	0.941
20	0.953
30	0.965
40	0.977
50	0.989
60	1.000
70	1.012
80	1.023
90	1.034
95	1.040
100	1.046
105	1.051
110	1.057
120	1.068
130	1.079
140	1.090
150	1.101
160	1.112
170	1.121
180	1.133
190	1.143
200	1.154
250	1.206
300	1.256
400	1.353
500	1.445
550	1.490
600	1.533
700	1.618
800	1.701
900	1.780
1000	1.858

Specific Gravity Correction Factors

GAS	Symbol	M.W.	G	F _g
Hydrogen	H ₂	2.0	0.069	0.344
Helium	He	4.0	0.138	0.452
Synthesis	75% H ₂ 25% N ₂	8.5	0.295	0.611
Coke Oven	-	11.0	0.379	0.679
*Methane	CH ₄	16.0	0.551	0.788
Ammonia	NH ₃	17.0	0.586	0.808
Steam (Water Vapor)	H ₂ O	18.0	0.621	0.826
*Natural Gas	75% CH ₄ 25% N ₂	-	-	-
Acetylene	C ₂ H ₂	26.0	0.897	0.957
Nitrogen	N ₂	28.0	0.950	0.986
Carbon Monoxide	CO	28.0	0.950	0.986
Air	-	29.0	1.00	1.00
Flue Gas	81%N ₂ 19%CO ₂	31.0	1.08	1.027
Oxygen	O ₂	32.0	1.10	1.039
Argon	A	39.9	1.38	1.136
Propane	C ₃ H ₈	44.1	1.52	1.182
*Carbon Dioxide	CO ₂	44.0	1.52	1.181
Nitrous Oxide	N ₂ O	44.0	1.52	1.181
Butadiene	C ₄ H ₆	54.1	1.86	1.284
Sulfur Dioxide	SO ₂	64.1	2.21	1.374
Chlorine	Cl ₂	70.9	2.45	1.431
Freon 12	CCl ₂ F ₂	120.9	4.17	1.770

* For applications involving gases (above 500 psi at 200 °F) so marked, contact Eaton to determine whether there is an additional correction factor for compressibility

$$\begin{aligned}
 1 \text{ psi} &= 2.036'' \text{ Hg} \\
 1'' \text{ Hg} &= .4912 \text{ psi} \\
 1 \text{ psi} &= 27.71'' \text{ H}_2\text{O} \\
 1'' \text{ H}_2\text{O} &= .03613 \text{ psi}
 \end{aligned}$$

Symbol Key

- F_g = Correction factor for specific gravity
- F_t = Correction factor for temperature (See table on the inside page)
- G = Specific gravity
- MMSCFD = Million standard cubic feet per day
- MW = Molecular weight
- P_a = Pressure (psia) at which volume is measured
- Q_a = Rate of flow-standard cubic feet per minute (ACFM)
- Q_c = Rate of flow-standard cubic feet per minute of equivalent air
- Q_{sg} = Rate of flow-standard cubic feet per minute
- T = Operating temp. (°F)
- T_a = Temperature (°F) at which volume is measured
- W = Rate of flow-pounds per hour

The Eaton Air Flow Chart on the next page is based on SCFM (cubic feet per minute of air measured at standard conditions of 14.7 psia and 60 °F). If any of the operating conditions are varied from the above, then correction factors must be applied.

To use the Air Flow Chart for applications involving other gases or

other than standard conditions, the following equation must be solved for Q_c:

$$Q_c = Q_{sg} \times F_g \times F_t$$

In the event that Q_{sg} is not provided in the proper form, any of the following equations may be used to arrive at the correct flow rate to insert in the above equation:

$$Q_{sg} = \frac{6.3 \times W}{MW}$$

$$Q_{sg} = \frac{35.7 \times Q_a \times P_a}{460 + T_a}$$

$$Q_{sg} \text{ (air only)} = .218 \times W$$

$$Q_{sg} = \frac{MMSCFD}{1440}$$

$$W = (\text{pounds mols/hour}) \times MW$$



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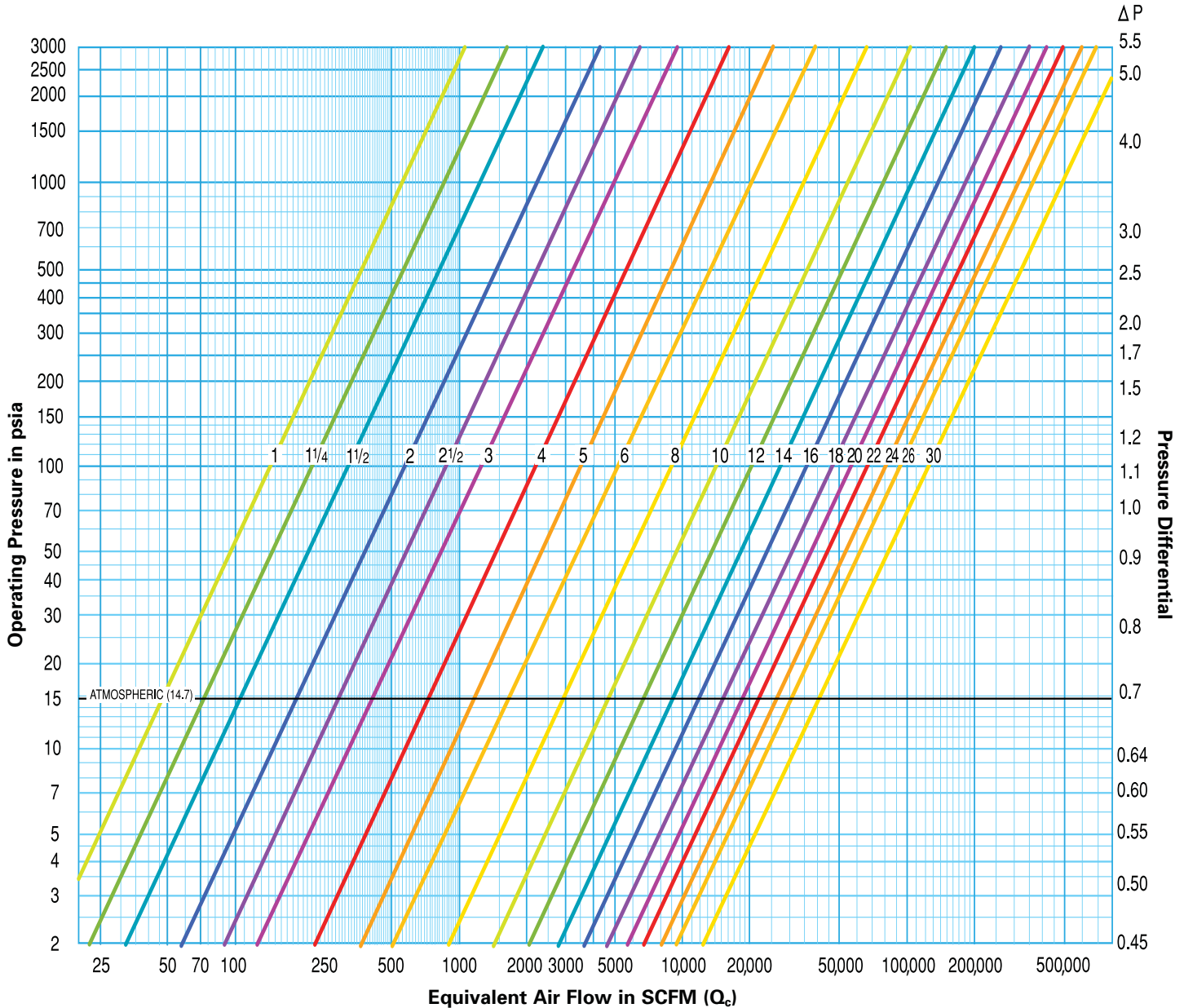
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Gas/Liquid Separators

Air Flow Capacity Chart

The values on the chart represent maximum recommended **Air Flow In Standard Cubic Feet Per Minute** through standard separators. The chart is based on SCFM (cubic feet per minute

of air measured at standard conditions of 14.7 psia and 60 °F). If any of the operating conditions are varied from these, consult Eaton.



$$\text{Actual Pressure Drop} = \left[\frac{\text{Application's Equivalent Air Flow SCFM (Q}_c\text{)}}{\text{Separator's Maximum Rated Air Flow SCFM}} \right]^2 \times \text{Rated Pressure Drop (obtain from scale at the right side of this chart)}$$

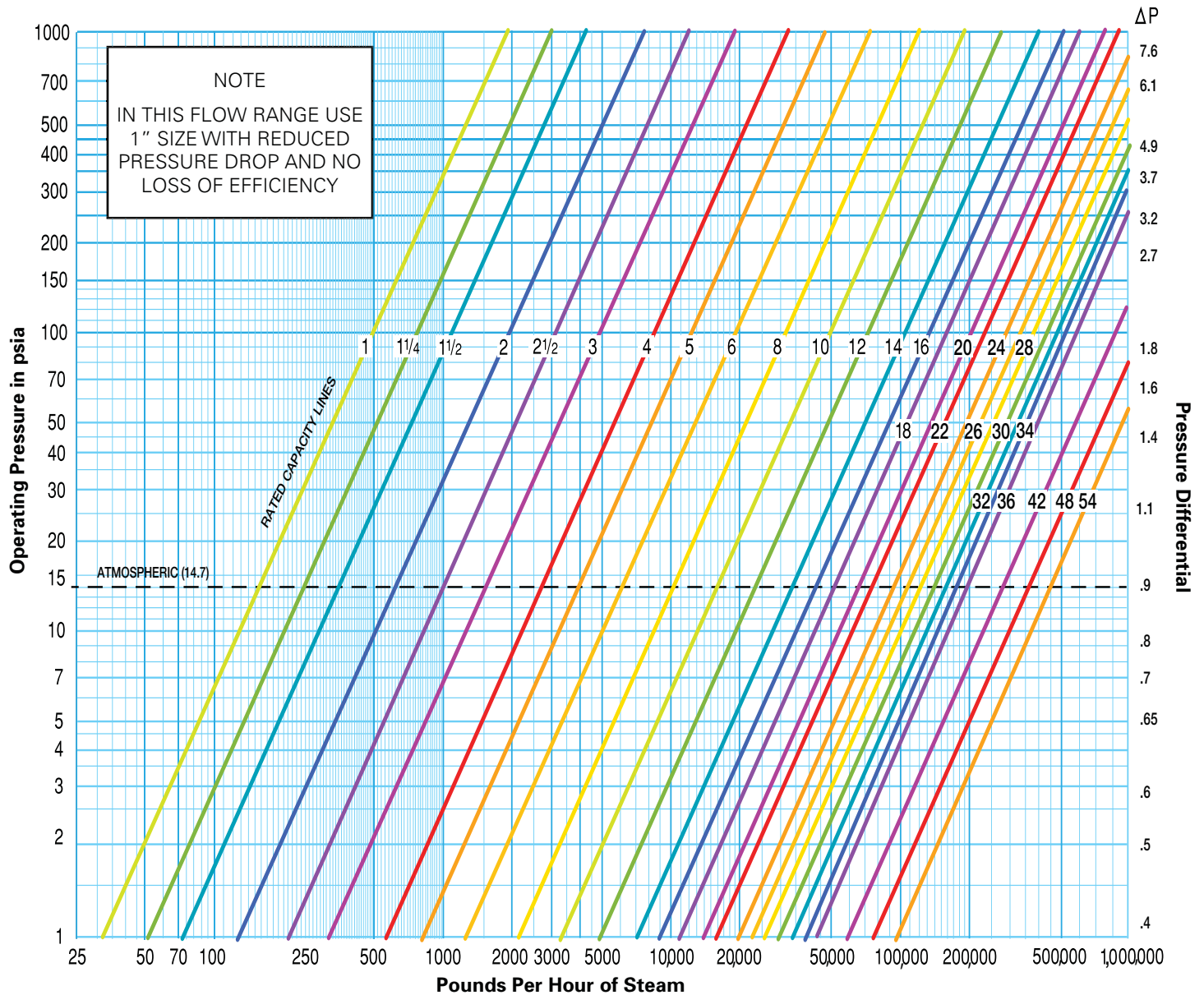
TECHNICAL INFORMATION

Gas/Liquid Separators

Saturated Steam Flow Capacity Chart

The values on the chart represent maximum recommended saturated **Steam Flow in Pounds per Hour** through standard separators. The chart is based on SCFM (cubic feet per minute

of air measured at standard conditions of 14.7 psia and 60 °F). If any of the operating conditions are varied from these, consult Eaton.



$$\text{Actual Pressure Drop} = \left[\frac{\text{Actual Steam Flow}}{\text{Rated Steam Flow}} \right]^2 \times \text{Rated Pressure Drop}$$

(obtain from scale at the right side of this chart)

ENGINEERING SPECIFICATIONS

Gas/Liquid Separators

Type T, ST or STH Gas/Liquid Separators

All gas/liquid separators shall be constructed of (iron, carbon steel, stainless steel or other alloy) with threaded, flanged, or socket weld connections for pipe size _____. Construction shall be (cast, fabricated). Separators will remove 99% of entrained liquid or particulate matter 10 micron in size or larger when properly installed. Re-entrainment of separated material will be prevented by a Vortex Containment Plate. Options required are (integral trap, trap heating element, ASME UM or U Code Stamp, water gauge tap, thermometer tap, larger drain size). Separators shall be Eaton Type (T, ST, STH).



Type 31L-ST Gas/Liquid Separators

All gas/liquid separators shall be cast iron construction with (threaded or flanged) piping connections for pipe size _____. Separators will remove 99% of all entrained liquid or particulate matter 10 micron in size or larger when properly installed. Separators to incorporate a Cenpellar™ for efficient operation and a Vortex Containment Plate to prevent re-entrainment of separated material. All separators shall have an integral trap to save space and shall be capable of automatically ejecting the condensate at predetermined levels without loss of line pressure. Required options include (trap heater, ASME Code Stamp). Separators shall be Eaton Type 31L-ST.



Type CLC Coalescer/Separators

All gas/liquid separators shall be of fabricated (carbon steel or other alloy) construction with flanged connections for pipe size _____. Separators will have a two-stage coalescer/separator design and remove 99% of all liquid and particulate matter 4 micron in size or larger when properly installed. Separators to incorporate a de-mister pad and a Cenpellar™ for efficient operation as well as a Vortex Containment Plate to prevent re-entrainment of separated material. Required options are (ASME Code Stamp). All Coalescer/Separators shall be Eaton Type CLC, 31, 35 or 36.



Exhaust Heads

All exhaust heads shall be (cast iron), (fabricated carbon steel, stainless steel or other alloy) construction with (threaded or flanged) piping connections for pipe size _____. Exhaust heads will remove 99% of all entrained liquid or particulate matter 10 micron in size or larger when properly installed. All exhaust heads will be designed so that there will be no required maintenance and have a Vortex Containment Plate to prevent the re-entrainment of separated material. Exhaust heads shall be Eaton Type 40EHC or Type 40EHMF.



Float Drain Traps

All float drain traps shall be cast (iron or stainless steel) with stainless steel internal parts and threaded connections for pipe size _____. Traps to require no priming and all internal parts should be attached to and removable with the cover without disconnection the trap from the line. All traps shall have corrosion resistant stainless steel, nonmagnetic valves and seats. Traps to be Eaton Model 90AC, 95AC, 230AC or 350AC.



Type 60-I and 70-I Internal Separators

All gas/liquid separators shall be of the internal design type and fabricated of (carbon steel, stainless steel or other alloy) with Type 304L stainless steel blades. Separators shall remove 99% of all entrained liquid or particulate matter 10 micron in size or larger when properly installed. Separators shall have an (upflow, down-flow) design configuration. Separators to be Eaton Type 60-I or 70-I.

Type 30L Series Gas/Liquid Separators

All gas/liquid separators shall be of fabricated (carbon steel, stainless steel or other alloy) with flanged connections for pipe size _____. Separators will remove 99% of entrained liquid or particulate matter 10 micron in size or larger when properly installed. Separator design shall incorporate a Cenpellar™ for efficient operation. Re-entrainment of separated material will be prevented by a Vortex Containment Plate. Options required are (oversize inlet connections, reduced size inlet and outlet connections, specified flow pattern, integral sump, ASME code stamp). Separators shall be Eaton Type 30L Series.



Type 10-R Series Gas/Liquid Separators

All gas liquid separators shall be fabricated (carbon steel or other alloy) construction with flanged connections for pipe size _____. Separators will remove 99% of all entrained liquid or particulate matter 10 micron in size or larger when properly installed. Separators shall have a two-stage design for separating large volumes of liquid and be capable of handling liquid slugs. Re-entrainment of separated material will be prevented by a Vortex Containment Plate. All separators will have an ASME Code Stamp. Required options are (support stand, multiple inlets/outlets). Separators shall be Eaton Type 10-R Series standard or compact.



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